

# Scotch®

## Premium Box Sealing Tapes

*Roll models for sealing and packaging what's important*

For secure containment and ease of application, packaging professionals have a lot to like with Scotch® Premium Box Sealing Tapes:

- Durable polyester or polypropylene backings resist score line breaking and center seam splitting, even during rough handling.
- Aggressive pressure sensitive adhesives hold tight and seal seams to help protect important shipments from moisture, dust, and dirt. Seal even over packed boxes that put significant shear stress on tape.
- Apply by hand with any one of several hand-held dispensers for greater productivity (see back page). With 3M dispensers, tapes roll on smoothly and cut cleanly in a one-hand operation.
- Depend on consistent, easy unwind to reduce rework due to tabbing.



Scotch® Box Sealing Tapes are an outstanding choice for applications where tape is applied below 40°F.



Scotch® Box Sealing Film Tapes resist moisture encountered in storage and shipping through the supply chain.



## Productivity tools for one-hand application



**Scotch® Box Sealing Tape Dispenser H-122**  
Lightweight, compact, dispenser with built-in brake for tighter, more precise seals. High-impact plastic for durability. Up to 48 mm (2 inch) wide tape.



**Scotch® Low Noise Tape Dispenser H-150**  
Lightweight pistol-grip dispenser for low noise application. Metal and high-impact plastic for durability. Up to 48 mm (2 inch) wide tape. Also available: H-153 for 72 mm wide tape.



**Scotch® Box Sealing Tape Dispenser H-180**  
Lightweight, pistol-grip dispenser with built-in adjustable brake for tight, consistent seal. Up to 48 mm (2 inch) wide tape. Also available: H-183 for 72 mm wide tape.



**Scotch® Box Sealing Tape Dispenser H-1755**  
Hand-held, portable dispenser. Excellent on center seam sealing of regular slotted boxes. Sturdy, durable, easy to load and operate. Up to 48 mm (2 inch) wide tape. Plastic and metal construction.



**Scotch® Box Sealing Tape Dispenser H-192**  
Combines features of our most popular roll-on and hand-held models making it easy to use in one-hand application. Tape tension can be controlled with the tape roll brake. High impact plastic. Up to 48 mm (2 inch) wide tape.

Product	Backing	Adhesive	Tensile Strength lbs/in (N/100 mm)	Colors/Comments
313	Polypropylene	Acrylic	35 (613)	Available in clear and tan.
351	Polyester	Synthetic Rubber	67 (1174)	Meets Government Spec. D-5486. Available in clear.
353	Polyester	Synthetic Rubber	25 (437)	Available in clear and tan.
355	Polyester	Synthetic Rubber	67 (1174)	Available in clear and tan.
372	Polypropylene	Synthetic Rubber	26 (455)	Available in clear and tan.
373	Polypropylene	Synthetic Rubber	30 (525)	Available in clear, tan, blue, green, orange, red, white and yellow.
375	Polypropylene	Synthetic Rubber	35 (613)	Available in clear and tan.
3533	Polyester	Acrylic	25 (438)	Available in clear.
3723	Polypropylene	Modified Synthetic Rubber	30 (525)	Modified for cold temperature applications. Available in clear.
3732	Polypropylene	Synthetic Rubber	30 (525)	Tan with red printed message: Seal Is Broken Check Contents Before Accepting."
3734	Polypropylene	Synthetic Rubber	30 (525)	Tan with red printed message: "Fragile Handle With Care."
3743	Polypropylene	Modified Synthetic Rubber	30 (525)	Modified for high initial tack. Available in clear and tan.

*NOTE: This technical information and data should be considered representative or typical only and should not be used for specification purposes.  
Please refer to Product Selection Guide for full line of tape dispensers.*

**PRODUCT USE:** All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

**WARRANTY AND LIMITED REMEDY:** Unless stated otherwise in 3M's product literature, packaging inserts or product packaging for individual products, 3M warrants that each 3M product meets the applicable specifications at the time 3M ships the product. Individual products may have additional or different warranties as stated on product literature, package inserts or product packages. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If the 3M product is defective within the warranty period, your exclusive remedy and 3M's and seller's sole obligation will be, at 3M's option, to replace the product or refund the purchase price.

**LIMITATION OF LIABILITY:** Except where prohibited by law, 3M and seller will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.



### Industrial Business Industrial Adhesives and Tapes Division

Building 21-1W-10  
900 Bush Avenue  
St. Paul, MN 55144-1000  
1 800 362 3550  
www.3M.com/packaging

Scotch is a registered trademark of 3M Company.

© 2006, 3M. All rights reserved.  
70-0710-0340-7